



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2530

Job Sheet 171754



Part No: D2530

Job Qty: 12 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		2/17/18	0.00	0.00	Start Up Small Fab		DYC 18/02/26
100	Small Fab	12 pcs		2/17/18	0.12	2.33	Small Fab		DYC 18/02/26
110	QC	12 pcs		2/17/18	0.00	0.00	QC5		38
120	Large Fab	12 pcs		2/17/18	0.00	4.80	Large Fab 1		DYC 18/02/28
130	QC	12 pcs		2/17/18	0.00	0.00	QC9		18-02-23
140	QC	12 pcs		2/17/18	0.00	0.00	QC5		18-02-23
150	Powdercoat	12 pcs		2/19/18	0.00	0.45	Powdercoat4		BR 18-02-1
160	QC	12 pcs		2/19/18	0.00	0.00	QC3		38
170	Packaging	12 pcs		2/19/18	0.00	0.00	Packaging3		5737
180	QC21-SA	12 Ea		2/19/18	0.00	0.00	QC21		MAR 02 2018

Part Op 100 - 1-Cut to length as per Dwg D2530

Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301

150 - START TIME: 2:45 FINISH TIME: 4:15-00:1:300

M B8700

DAG
21
9-80

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	34.9740 ft (2.9145 ea)	90-Start up Operation	
D2534	Lock Plate	24 Ea (2 ea)	120-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	35	171	0
120-Large Fab	D2534	24	14	0

Part Specifications

Specifications could not be found.

Plex 2/8/18 12:56 PM Dart.Gagnon.Michelle

Master Unit 001190



Job No 171754



Container No: S045607



Part: D2530

Job No: 171754

Serial No/Batch: S045607

Revision: D2530

Inspector:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Date: 02/26/18